Ultradur® B 4300 G3 BK05110

BASF Corporation - Polybutylene Terephthalate

Monday, November 4, 2019

General Information

Product Description

Ultradur B 4300 G3 BK05110 is pigmented black, easy flowing injection molding PBT with 15% glass fiber reinforcement for rigid, tough, and dimensionally stable parts.

Applications
Typical applications include timer dials, toggles, knobs, parts for thermostats, oven-door handles, toaster housings and grills.

General	
Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Features	• Good Dimensional Stability • Good Rigidity • Good Flow • Good Toughness
Uses	• Electrical/Electronic Applications • Housings • Handles • Knobs
Agency Ratings	• EC 1907/2006 (REACH)
RoHS Compliance	• RoHS Compliant
Automotive Specifications	• CHRYSLER MS-DB-469 CPN3954 Color: Color As Noted On Drawing • GM GMP.PBT.006 Color: Black • GM GMW16733P-PBT-GF15 Color: Black
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	1.42	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	22	cm³/10min	ISO 1133
Water Absorption (24 hr, 73°F)	0.20	%	ISO 62
Water Absorption (Saturation, 73°F)	0.40	%	ISO 62
Water Absorption (Equilibrium, 73°F, 50% RH)	0.20	%	ISO 62
Viscosity Number (Reduced Viscosity)	113.0	ml/g	ISO 1628
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus (73°F)	827000	psi	ISO 527-2
Tensile Stress (Break, 73°F)	13500	psi	ISO 527-2
Tensile Strain (Break, 73°F)	3.8	%	ISO 527-2
Flexural Modulus (73°F)	754000	psi	ISO 178
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength (73°F)	1.9	ft·lb/in²	ISO 179
Notched Izod Impact Strength (73°F)	2.6	ft·lb/in²	ISO 180
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature (264 psi, Unannealed)	374	°F	ISO 75-2/A
Melting Temperature (DSC)	433	°F	ISO 3146

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	212 to 248	°F
Drying Time	4.0	hr
Suggested Max Moisture	0.040	%
Processing (Melt) Temp	482 to 518	°F
Mold Temperature	140 to 212	°F
Injection Pressure	508 to 1810	psi
Injection Rate	Fast	
Back Pressure	< 145	psi

Notes

[1] Typical properties: these are not to be construed as specifications.